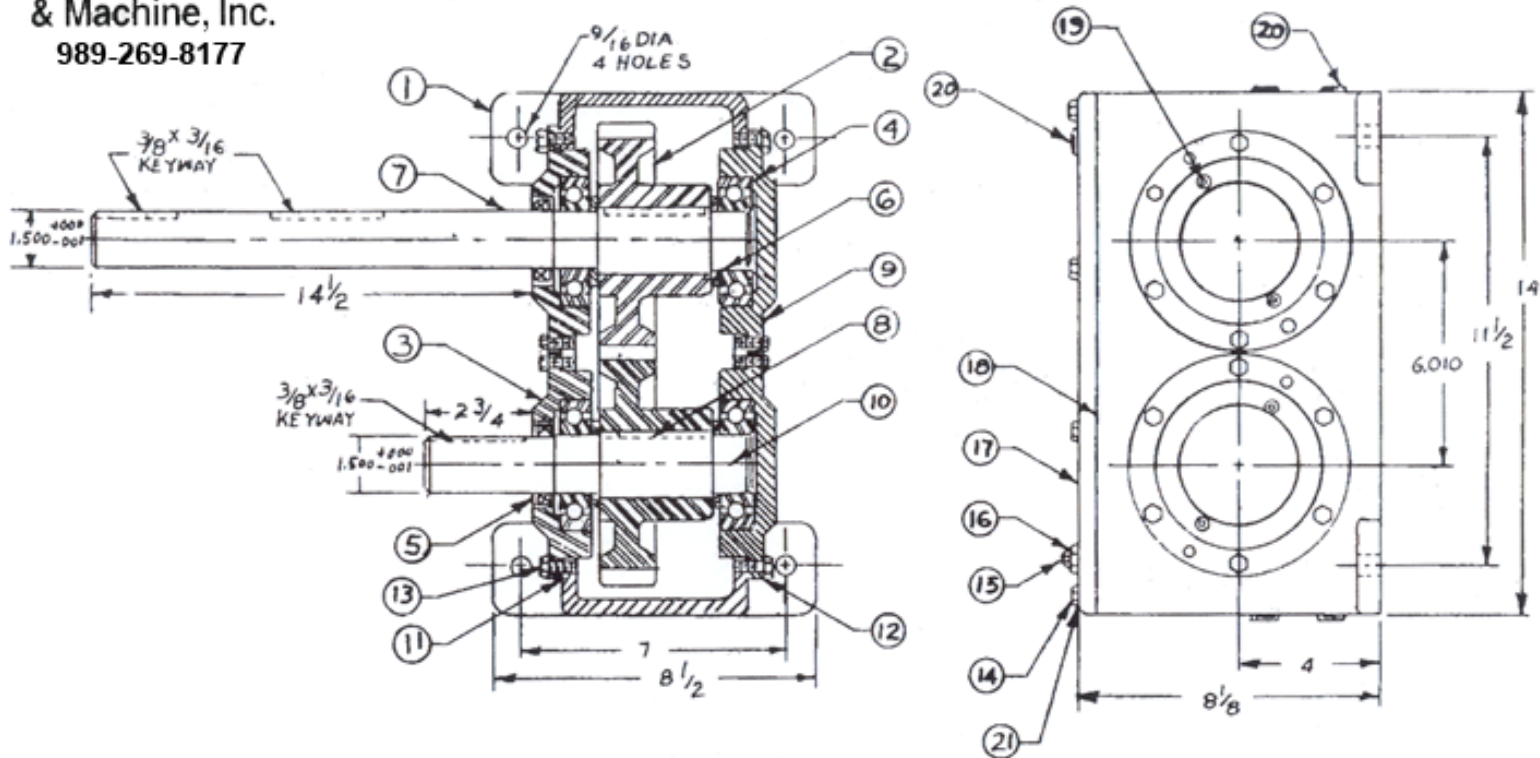




& Machine, Inc.  
989-269-8177



PART NO.			REVERSING GEAR BOX WITH	
REF. DRAWING NO.			1 TO 1 RATIO & 14 1/2 SHAFT	
			MACH. MODEL CR-1-L	
DRAWN	BY	DATE	TOLERANCES UNLESS OTHERWISE NOTED	
CHECKED			ANGULAR	± 1/8°
APPROVED			DECIMAL	± .008
SCALE			FRACTIONAL	
			STRUCTURAL	± 1/32
			MACHINED	± 1/64
			DRAWING NO.	1
			A99101	

## CR-1

SPEEDS 1

<i>Item No.</i>	<i>Part No.</i>	<i>Old Part No.</i>	<i>Description</i>	<i>Qty</i>
1	550010	CR-1-1	Housing	1
2	334115	CR-1-6	Spur Gear	2
3	316061	CR-1-8	Cap - Bearing & Seal Retainer	2
4	560010		Bearing	4
5	486023	35x10	Oil Seal	2
6	550020	CR-1-13	Spacer	4
7	356985	CR-1-15	Shaft	1
8	550050	CR-1-10	Key 3/8 x 2 3/8	2
9	316062	CR-1-2	Bearing Cap	2
10	357048	CR-1-11	Shaft	1
11	442041	RB-3	Gasket, Bearing Cap	4
12	418184	55001	Washer	24
13	414281	29x23	Capscrew	24
14	414111	2054	Capscrew	8
15	456008	3084	Breather	1
16	468002	3085	Reducer, Bushing	1
17	328081	CR-1-5	Cover	1
18	550040	CR-1-9	Gasket, Cover	1
19	550030	55003	Set Screw	4
20	468011	40	Plug	4



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